AUTOMATIC SPRAY GUN

CV-330,330L



 $(C \, N - 3 \, 3 \, 0)$



(CV - 330L)

Automatic spray gun, Model CV-330 and 330L are developed by our long term investigation for die casting spray system. These spray guns are extremely compact and light in its weight. These spray guns can be used in small hot chamber through big cold chamber die casting machine.

(A) Specification

		Liquid	Liquid l	Delivery	Nozzle	Weight	
		Adjustment	Suck	Pressure	Nozzie	Body	Nozzle
	330	0	0	0	Elliptical & Circle	64 g	66g
	330L	0	0	0	Elliptical & Circle	100g	66g

^{*} Nozzle weight on this table is not included with Pipe weight

(B) Maximum Spray Quantity (cc/min)

LIQ Pressure Product		SUCK	0.05	0.1	0.2	0.3	0.4	0.5
220	Circle	110	420	600	840	1200	1400	1560
330 330L	Elliptical	180	600	750	1200	1250	1440	1590
330L	DK	180	600	750	1200	1250	1440	1590

(C) Spray Pattern

Distance Nozzle	50 m m	100 m m	150mm
Circle	$\phi~35\mathrm{m}\mathrm{m}$	$\phi45\mathrm{m}\mathrm{m}$	$\phi~50\mathrm{m}\mathrm{m}$
Elliptical	$80~\mathrm{x}45\mathrm{m}\mathrm{m}$	90 x 50mm	100 x 60mm