

CASTER ACE NO. 302

(For Zinc Die-Casting)

Caster Ace No.302 is a kerosene soluble release compound for zinc die casting that assures excellent casting release. It does not harm paint or plating (after conventional cleaning).

Performance Benefits

1. Non-silicon wax type excellent release
2. No build up or clogging of spray heads.

Typical Properties

Appearance:	Brownish Yellow
Specific Gravity(20°C):	0.89
Viscosity(20°C):	110Mps
P H:	6.0
Flash Point:	270°C

Use

1. Dilute with kerosene
1. For average jobs, dilute with 60 parts of water.
2. Find the best mixture for your job, since job condition is different.

※ *For safety, keep it away from extreme heat when it is diluted with kerosene.*

Storage

Products should be stored on their sides in a clean, dry place and protected from extremes of temperature.

Health and Safety

Under normal conditions of use is not known to offer any serious health hazard. We would however, recommend good standards of industrial hygiene are observed when handling this product.

Package

18 kilogram pail / 180 kilogram drum